

drive

 **DeVilbiss®**
HEALTHCARE



aerocarbon
Manual Fold Scooter
Instructions for use

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1. INTRODUCTION

Thank you for purchasing this product. These instructions for use should be read carefully and understood before operating the scooter. Improper use or unfamiliarity with the scooter may result in harm, injury or traffic accidents. Keep this manual with the scooter, or in a safe place.

Contact Drive DeVilbiss Healthcare Ltd. or check our website for the latest version of this document. Users with visual, reading or cognitive disabilities should seek advice from a professional care provider for an appropriate format. If this is not viable, users should contact Drive DeVilbiss Healthcare Ltd. If you have any questions concerning the operation or maintenance of the scooter, contact Drive DeVilbiss Healthcare Ltd.

2. CONTACT INFORMATION

For assistance in setting up, using, maintaining your scooter, to report unexpected operation or for any service, warranty, sales or customer service information regarding this product, please contact Drive DeVilbiss Healthcare Ltd.



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Any serious incident that has occurred in relation to the device should be reported to the manufacturer and the MHRA or competent authority of your Member State. Please quote the product serial code on all correspondence.

For Service & Support outside the United Kingdom, please contact the local distribution company from where this equipment was purchased. Failure to do so may result in the product warranty becoming void.

3. PRODUCT DESCRIPTION

3.1 Environment

The AeroCarbon Manual Fold Scooter can be used in both indoor and outdoor environments, where appropriate. The AeroCarbon Manual Fold Scooter can be used on flat, even path surfaces, however the user should avoid grass, gravel, gradients greater than 6° and motorised roads. Additional care should be taken to avoid inclement weather and wet surfaces.

3.2 Intended User Group

The AeroCarbon Manual Fold Scooter is intended for a single user of weight up to 125kg (19.7st). The intended user group for this device is any mobility restricted individual that requires assistance with transport. The patient / occupant is the only intended operator. Users must be both mentally and physically capable of operating the device with minimal risk of injury to themselves and others.

3.3 Intended Use

The intended use of the scooter is to transport an end user with restricted mobility, as defined in section 3.2.

The scooter is intended to support a single occupant. A risk assessment must always be performed on the suitability of the user to the scooter.

3.4 Indications

To provide transport mobility to an end user with restricted mobility.

3.5 Product Overview

The AeroCarbon Manual Fold Scooter has been designed to provide a comfortable and secure solution for users who have mobility restrictions. The product is a class A scooter (under EN 12184:2022), class I medical device and class 2 invalid carriage (under The Use of Invalid Carriages on Highways Regulations 1988). For specific guidance with outdoor use, see section 9.6.

This manual is composed from the product design and specifications at the time of publication. As designs change, some illustrations and pictures in the manual may not correspond to the scooter that you purchased. We reserve the right to make design modifications.

4. SAFETY

4.1 Warnings & Cautions



Warning

Warnings in this user manual highlight potential hazards that if disregarded could lead to injury or death.



Caution

Cautions in this user manual highlight potential hazards that if disregarded could lead to equipment damage or failure.

4.2 Risk Assessment

Before using the scooter, a risk assessment must be performed by a competent individual to ensure the safe use of the scooter on a user-by-user basis. It is the responsibility of users and carers to determine that they are both mentally and physically capable of operating the scooter with minimal risk of injury to themselves or others.

The risk assessment should include, but not be limited to:

- Entrapment
- Falling out of the scooter
- Small adults (and children)
- Individuals who lack capacity to operate the scooter
- Users with visual, reading or cognitive disabilities
- Very active occupants
- Unauthorised people with access to the scooter

4.3 Contraindications

- The end user exceeds maximum weight capacity indicated in section 4.4
- The end user has postural support needs that are not addressed by the Manual Fold Scooter
- Inability to safely guide a power mobility device

Other contraindications may be relevant which are specific to an individual and / or care environment.

4.4 Scooter Loading

The maximum load of the scooter is: 125kg (19.7st)

Maximum load is the sum of the user mass and the mass of any ancillary attachments or accessories. Exceeding the maximum load capacity will void your warranty. Drive DeVilbiss Healthcare Ltd. will not be held responsible for injury and / or damages resulting from failure to observe load capacities.



Warning

- The maximum load is for the scooter to be occupied by one person only. Additional weight could damage components or destabilise the scooter, potentially causing injury.
- The scooter may only be used to transport one person at a time. It should not be used for climbing. The backrest is not designed to support an entire person's body weight — risk of collapse, entrapment.
- The scooter is not a toy. Children should not be allowed to play near or operate the scooter, as they are at risk of harm.

4.5 Training

All individuals operating the AeroCarbon Manual Fold Scooter are to be suitably familiar with the functionality and limitations prior to use. It is the responsibility of the user to ensure they are suitably trained to use the scooter and any associated parts safely and correctly. Every effort should be made to resolve deficiencies and should include consideration of retraining, falls prevention and equipment alterations and modifications.

If these instructions for use are not deemed sufficient and the need for training is required, please contact Drive DeVilbiss Healthcare Ltd. (see section 2) who can discuss training options with you.

4.6 General Warnings



Warning

- Do not use a damaged or badly worn scooter — risk of harm.
- Check the functionality of the scooter before every use, using the method listed in section 8.3. Check the current fastest speed setting is appropriate. (It is recommended to use a slower speed setting at the beginning of every use, gradually increasing the speed setting as appropriate.)
- Do not use the scooter in rain, icy or snowy conditions. Such exposure can damage the scooter and put the user at risk. If exposed to moisture, do not operate the scooter until it has been dried thoroughly.
- Do not drive on tall grass, motorised roads, loose surfaces, such as gravel or sand, or in muddy conditions.
- Reduced speed and care should be taken when navigating obstacles.
- Do not attempt to navigate on slopes greater than 6°.
- If unintended movement of the scooter occurs, release the throttle levers to automatically stop the scooter. Do not use the power switch to stop your scooter unless an emergency requires the powering down of the scooter.
- Under no circumstances should the scooter be used as a seat in a motor vehicle.
- The scooter is designed for occupants who weigh less than 125kg (19.7st); overloading may put the user at risk of falling or entrapment.
- Do not touch any exposed contacts or connectors while using the product or while in contact with other individuals.
- Misused electrical equipment can be hazardous.
- Do not operate the scooter whilst under the influence of alcohol, drugs or when excessively tired.
- Do not operate the scooter at night near motorised roads or in situations without a clear line of sight.
- Only approved parts, specified for the AeroCarbon Manual Fold Scooter, should be used. Accessories that have not been approved or designed for use with the scooter are not to be used — a hazard could be introduced due to product combination incompatibility. If in doubt, contact Drive DeVilbiss Healthcare Ltd.



Warning

- Modification of the AeroCarbon Manual Fold Scooter, its parts or features is not allowed without the permission of Drive DeVilbiss Healthcare Ltd. — a hazard could be introduced.
- The scooter is electrically operated, so should not be used in oxygen-rich environments, in the presence of flammable gases, sources of heat or naked flames — risk of explosion / fire. Damaged or worn upholstery increases the risk of fire hazard and should be replaced immediately.
- Individuals unable to drive the scooter without assistance or supervision must not use the scooter without such supervision. Unsupervised use of the scooter must be avoided if there is any doubt about the ability of an individual to operate it safely.
- If children, adults with learning difficulties or pets pose a potential risk of tampering with the scooter, its suitability for use is to be considered during the initial user / product risk assessment.
- Only use freewheel (manual) mode to manually manoeuvre the AeroCarbon Manual Fold Scooter when unoccupied. Do not use freewheel mode on the scooter whilst occupied and / or on a slope. Always put the scooter in drive mode when freewheel manoeuvring is completed.
- Only use the approved battery charger supplied with the AeroCarbon Manual Fold Scooter to charge the Lithium (Lithium-ion) battery pack supplied with the AeroCarbon Manual Fold Scooter.

5. TRANSPORT & STORAGE

Environmental conditions for transport and storage:

Ambient temperature: 0°C to +45°C

Follow these conditions when transporting or storing the scooter:

- The power switch should be turned off.
- Always fully charge, then remove the battery prior to long-term storage to ensure maximum battery efficiency.
- The scooter should be stored in clean and dry conditions. Cover to protect from fluid ingress, dirt, dust etc.
- Scooters should not be stored on their side, on their backs, or stacked.
- When transporting scooters by vehicle, they should be securely stowed in the back of a van, truck, or boot of a car. Adjustable parts should be removed or properly secured during transport.
- Keep the instructions for use with the scooter or in a safe place.

Note: This vehicle is suitable for land and air transport, but contact your carrier in advance to determine their specific requirements. The 25.2V 10Ah lithium battery pack may require special packaging and storage provisions in line with IATA or UN Guidelines. To remove the battery, pull using the handle.

If your scooter is stored for a prolonged period, flat spots may develop in the wheels, causing an uneven sensation when driving. This should work itself out over time. Drive DeVilbiss Healthcare Ltd. suggests placing a sturdy platform under the frame to lift the wheels off the ground and take weight off the wheels during storage. If you notice flat spots after continued use, replace the scooter wheels immediately.



Caution

- Infrequently charged batteries, or batteries stored without a full charge are susceptible to permanent damage, causing unreliable performance from your scooter.
- Avoid placing the scooter in direct sunlight — this could damage the electrical system and / or cause label fading.
- Clean the scooter in line with section 10 prior to storage.



Warning

- Improper storage of your scooter may result in permanent damage to the frame and / or electronics.
- Do not sit on the scooter whilst in a moving vehicle.

6. SYMBOL DEFINITION

The following symbols are found on this scooter:

<u>Symbol</u>	<u>Description</u>
	Warning Beware of potential hazard
	Caution Beware of potential product damage
	Refer to instructions for use - Recommended Failure to read the instructions for use could introduce a hazard
	Refer to instructions for use - Mandatory Failure to read the instructions for use could introduce a hazard
	Medical Device
	Maximum load
	Do not create a stack of more than 2 boxes
	Fragile, handle with care
	Use no hooks
	This way up
	Keep away from rain

<u>Symbol</u>	<u>Description</u>
	Serial number
	Product code
	Model number
	Quantity
	UK Responsible person
	Authorised EU Representative
	Manufacturer
	Date of manufacture
	Importer
	Distributor
	W.E.E.E. (Waste Electrical and Electronic Equipment)
	Beware of trapping points
	This device must not be used as a seat in a motor vehicle.

7. PARTS IDENTIFICATION

Seat Back

Seat Base

Manual Fold
Release Lever
(See p21)

Battery Pack

Tiller

Tiller Height
Adjustment Catch
(See p19)

Control Unit
(See p16)

Armrest
(Shown after
assembly. Refer to
QSG on p37)

Keyless Ignition Card (NFC)



Charging Port
(See p14)

Anti-Tip Wheel

Freewheel Lever
(See p21)

8. CHARGING & PREPARING FOR USE

8.1 Installation



Warning

- Before preparing the scooter, ensure these instructions have been read and fully understood.
- Prepare the scooter in a dry, indoor environment.
- Do not attempt to fold / unfold the scooter whilst in use.
- Only competent persons are to prepare the scooter for use. If in doubt, contact Drive DeVilbiss Healthcare Ltd.
- Ensure a risk assessment in line with local health and safety policy is undertaken to ensure that staff are not put at risk when performing assembly activities.

See the quick start guide in section 17 for instructions on how to set up the scooter.

8.2 Battery Charging



Warning

- Do not open the battery pack.
- Do not connect an extension cord to the battery charger.
- Keep metal objects away from the battery terminals; electric shock may occur.
- Ensure the charging cable is not under excessive tension to avoid cable damage — damaged cables can create an electrocution / fire risk.
- Ensure the battery is not exposed to direct sunlight or a secondary heat source — direct heating of the battery via an external source could pose a fire risk or cause an explosion.
- Do not drive the scooter whilst the charging cable is attached or connected.
- **Only charge the AeroCarbon Manual Fold Scooter with the approved charger, using the charging port at the back of the scooter. Never charge the scooter using a different charger.** Use of the socket to supply power to other electrical equipment may damage the scooter's control system and EMC performance.



Caution

Charge fully before each use.

The battery pack can be charged either when it is installed or removed from the scooter.

To Charge through the Rear Charging Port

- Switch the power off.
- Open the charging socket cap on the charging port. Then connect the charger's round plug into the charging socket.
- Plug the charger's power cord into the mains socket.
- Switch on the power at the mains.



The battery can be charged, when it is removed from the scooter, using an optional charging base; item code FLEXAC1

Battery Charger

The charger LED will illuminate orange when the batteries are charging. When the LED turns green then bulk charging is complete, however the charger will continue to trickle charge the batteries. Trickle charging is used to improve battery longevity and performance.

For optimum performance the batteries should be charged for 6 hours, but never more than 12 hours.

If you use the scooter infrequently, always charge the battery before storing the scooter away. Disconnect the battery pack from the scooter. Recharge the battery for 6 hours every three months if the scooter is not used.

8.3 Checking Before Use

It is important to check the functionality of the scooter before the initial use to ensure its safe operation.

- With the freewheel lever set to 'NEUTRAL', the scooter should move freely when pushed by hand. With the freewheel lever set to 'DRIVE', it should not be possible to move the scooter by hand.
- Gently push on either of the throttle controls and ensure the scooter responds correctly.
- Turn the handlebars and ensure the wheels respond correctly.
- Release the throttle control after moving in any direction. The throttle control should immediately return to the neutral position and the scooter should come to a stop.

9. OPERATION OF THE AEROCARBON SCOOTER

9.1 Operational Limits

Ambient temperature: 0°C to +40°C
Operating Humidity: 10% to 80% RH

9.2 Scooter Controls

Please refer to the images below to identify your scooter controls and their functions. Familiarise yourself with the terminology to better understand references throughout these instructions.

Display when control powered up



Display when security code has been entered



Caution

Make sure the scooter functions work correctly before operating, using the checklist in section 8.3 for guidance.

Power Switch

The power switch turns the scooter on and off. Press the power switch to turn the scooter control display screen on. The scooter cannot be driven unless a keyless ignition card is presented or the 4-digit pin code is entered. To turn the scooter off, press the power switch.



Warning

- Do not turn the ignition off whilst driving as this will lead to an emergency stop and possible risk of damage or injury.
- When at rest, power down your scooter to prevent unintended motion.

Keyless Ignition

To activate the scooter control using a keyless ignition card, first switch on the scooter so that the display is showing the security screen. Hold the keyless ignition card (NFC) over the #8 on the display for 2 seconds, until the display shows the operating screen.

To de-activate the scooter, press the power switch, or hold the keyless ignition card over the #8 on the display.



Pin Code

To activate the scooter control using a pin code, first switch on the scooter so that the display is showing the security screen. Using the 8 buttons on the control panel, which are adjacent to the numbers 1-8 on the display, enter the 4-digit pin code. As each digit is entered the '-' will change to an 'X' on the display. When the correct pin code is entered, the display will show the operating screen. See Section 17 Quick Start Guide for the procedure to initially set your required pin code.

To reset the controller, power up the scooter so that the display shows the security screen. Press the Trip & Horn buttons simultaneously. The display will then show 'Please enter the Pin Code'. Enter the default pin code 1111 and then press the 'Horn' button to confirm. The controller will then depower itself.

To change your pin code, first reset the controller (see instruction above). Repower the controller so that the display shows 'Please enter the Pin Code'. Enter the new pin code. Re-enter the pin code to confirm and the display will then show the operating screen.

Speed Adjustment Buttons

Use the speed adjustment buttons to determine the maximum speed of the scooter. Press the 'Hare' button to increase the speed setting and press the 'Tortoise' button to decrease the speed setting. The speed setting indicator will display the maximum speed setting 1-5.



Warning

Do not change the speed adjustment setting whilst driving, as this could result in loss of control. Do not set the highest speed whilst driving indoors.

Trip Reset Button

Press the trip reset button if you wish to reset the distance shown on the trip counter.

Horn Button

Press the horn button to sound the horn. Release the button to stop the horn.

Light Switch

Press the light switch to turn on the front and rear lights. Press the button again to turn the lights off. (The rear light flashes when the scooter is reversing).

Function Buttons

To switch between mph and km/h (and miles and kilometres), press the function buttons (1) & (2) simultaneously.

To mute the sound when the buttons are pressed, press the left-hand function button. The display will then show 'mute'. To unmute, press the button again. Note: The horn button cannot be muted.

USB Ports

The controller has both USB-A and USB-C ports on the back edge of it. These can be used to charge portable devices whilst the scooter is switched on. The USB ports will only operate when the controller is activated and any devices should be unplugged when the scooter is not in use.

Speed Indicator

The speed indicator shows the current speed of the scooter. Use the function buttons (see above) to switch between mph and km/h.

Tiller Height Adjustment

The tiller height can be adjusted into many different positions, to suit each user.

To adjust the tiller height: Lift up the catch (arrowed) to unlock, then move the tiller up or down until it is set at the correct height for the user. Push the catch back to lock the tiller in position.



Note: If adjusting the tiller height whilst not sat on the scooter, rest your foot on the front of the scooter to prevent it lifting up as the tiller is pulled upwards.



Warning

Always ensure the tiller height adjustment catch is locked when driving the scooter.

Always check the tiller moves and turns freely before driving.

Moving and Braking

To move forward, push the right hand side of the wigwag paddle forwards, whilst gripping the handlebars. Push the left hand side of the wigwag paddle forwards and the scooter will move backwards. To brake, release the wigwag paddle which will return to neutral and activate the electromagnetic brake automatically and bring the scooter to a prompt stop. The wigwag paddle allows you to control the speed of the scooter up to a maximum speed determined by the speed adjustment buttons. The further the wigwag paddle is deflected, the faster the scooter will go (up to 4mph).



Warning

Do not push both left and right hand sides of the wigwag simultaneously. You will not be able to control the scooter.

Braking – Electromagnetic Brake

Release the wigwag paddle completely, and the electromagnetic brake will be activated automatically and the scooter will stop.



Warning

When on a gradient, never set the vehicle to freewheel mode. The brakes will not be applied.

Battery Gauge

When the scooter is activated, the battery gauge will indicate the remaining power in equal segments. Recharge the battery immediately when only the red segments remain on the battery icon. We do not recommend using the scooter if only the red segments are lit, as this can reduce the battery lifespan.



The battery gauge segments indicate the remaining power:

Green - 70% to 100% capacity

Yellow - draining charge (30% to 60%), be mindful of the distance you need to cover.

Red - immediate recharge is necessary.



Caution

Under no circumstance should lithium batteries be run completely flat and stored completely flat. This will damage the battery and invalidate the warranty.

The remaining charge indicated by the battery gauge will vary by the driving time incurred and how you drive. Repeated starting, stopping and climbing will consume power more quickly. If the segments are illuminated and not flashing, then the scooter is functioning normally.



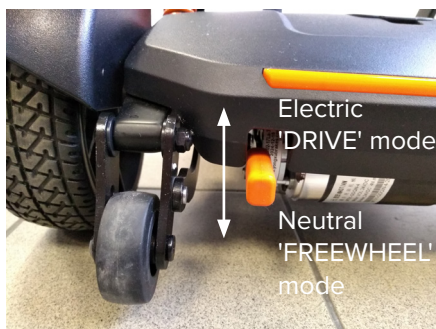
Warning

If the display shows a red icon then the scooter has detected a fault. If this happens, follow the procedure below:

1. Release the Wigwag paddle, then switch the scooter off and on. If this does not clear the fault then proceed to step 2 below.
2. Check the scooter is not in freewheel mode. Try pushing the scooter and if the scooter can be pushed then it is in freewheel mode. Operate the freewheel lever so it is in Drive mode (and cannot be pushed) and then restart the scooter.
3. Switch the scooter off and recharge the battery fully. If this does not clear the fault then proceed to step 4 below.
4. Note the red fault icon that is showing on the display and report this to your dealer.

Freewheel Lever

The lever located on the left-hand rear side of the scooter is used to engage the scooter motor to the wheels. When the lever is pushed upwards, the scooter is in drive mode. The controls will operate the scooter and the brakes will be engaged. The scooter cannot be moved by hand in this mode.



When the lever is pushed downwards, the scooter is in freewheel mode. The scooter motor and brakes are disengaged, and the scooter is free to be moved by hand.



Warning

Never sit on your scooter when it is in freewheel mode and never use freewheel mode when the scooter is on an incline. The scooter brakes are disengaged and will be free to move. Failure to do so may cause personal injury.



Warning

Ensure the charger is unplugged before driving the scooter.

9.3 Folding & Unfolding

Prior to using your scooter, familiarise yourself with the folding and unfolding procedure.



Warning

- Some components of your scooter are heavy, and you may need assistance to lift or carry. Please refer to Section 14 for component weights.
- Do not make any adjustments whilst an occupant is seated on the scooter.
- ALWAYS fully unfold the scooter before use.

To fold the scooter

1. Switch off and exit the scooter.
2. Lift up the orange manual fold release lever and continue to pull up on the base of the scooter so that it starts to fold up.



3. Use both hands to push the tiller and seatback towards each other, until the scooter clicks into the folded position.
4. Release the catch on the tiller to allow the tiller to be lowered.
5. The scooter can now be lifted by the front of the seat frame.



Warning

Ensure there are no obstructions under the seat or behind the tiller before folding. Otherwise, this may cause damage or injury.

To unfold the scooter

1. Unlock the folding mechanism by pressing down on the orange folding lever and then simultaneously pulling the tiller slightly forwards.



2. Holding the tiller with one hand and the seat with the other, pull them apart so that the scooter unfolds.
3. Press down on the base of the scooter to ensure that the folding mechanism is locked in position.



Warning

Ensure hands are free from entrapment whilst using the folding mechanism.

9.4 Driving the Scooter

You must exercise awareness, caution, care, and common sense when operating your scooter. Always keep in mind your own limitations and substance use.

Users may encounter difficult manoeuvring situations such as narrow doorways, travelling up and down ramps, cornering, and travelling on uneven terrain. Be sure to lower the speed, take your time, and carefully manoeuvre the scooter.



Warning

- Never use your scooter whilst tired, smoking, under the influence of alcohol or other mind-altering substances. Be aware of precautions, warnings, and safety issues when taking prescribed or over-the-counter drugs before driving.
- If there is a history of active seizures in the last 6 months, clearance should be obtained from a neurologist that the patient's seizures do not prohibit safe use of a motorised device.
- When operating the scooter, the occupant is expected to be positioned appropriately in the seat, with limbs clear of moving parts to prevent entrapment. Never reach, lean or bend when driving the scooter.
- Always make sure the power is off before getting on and off the scooter.
- Carers should keep clear once the scooter is powered on. Do not operate the controls whilst anyone is entering or leaving the scooter – a hazard may be introduced.
- Do not let children play near or operate the scooter.
- Keep your feet on the scooter at all times during operation. However, do not stand with your full weight directly on the scooter – risk of tipping or personal injury.
- Keep your hands and feet away from moving parts whilst driving. Be aware of loose-fitting clothes that can become caught in the drive wheels.
- Always reduce your speed and maintain a stable centre of gravity when turning corners.



Caution

Always check the scooter is free of obstructions before use.

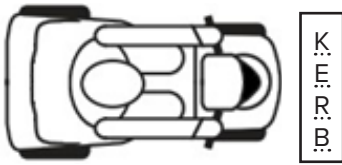
9.5 Steps, Kerbs & Fixed Obstacles

Use extreme caution when operating your scooter near kerbs, porches, stairs, escalators, drop-offs, unprotected ledges, and raised areas. Approach slowly, and make sure the front of the scooter is perpendicular to the obstacle.

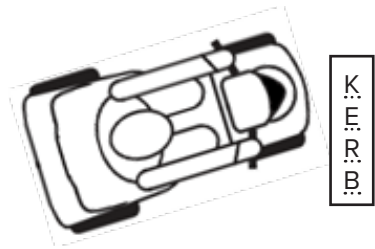
To manoeuvre up a fixed obstacle – Increase the forward speed until the scooter has cleared the obstacle, and then you may reduce the speed.

To manoeuvre down a fixed obstacle – Reduce the forward speed just before the front wheels come in contact with the obstacle and remain at the reduced speed until the scooter has cleared the obstacle, then you may increase the forward speed.

Correct Approach:



Incorrect Approach:



Warning

- Never attempt to navigate your scooter over a kerb or other fixed obstacle taller than the maximum ground clearance. Refer to section 14 for this information.
- Never attempt to navigate your scooter backwards over an obstacle. Make sure that there are no steps, kerbs or other obstacles behind you whilst reversing – tipping / falling risk.
- Never attempt to operate your scooter on steps or escalators.

9.6 Inclines

Use caution when approaching inclines or declines. If necessary, lower the speed before travelling on a slope.

When travelling up an incline try to keep the scooter moving forward. If you must come to a stop, use caution and slowly accelerate the scooter forward. When travelling down an incline, lower the speed on your scooter to the slowest setting, and proceed cautiously.

If the scooter is travelling down the incline faster than you expected, slowly return the throttle lever to neutral to come to a stop, then slightly push the throttle lever forwards again to continue safely down the incline.



Warning

- Drive your scooter straight up or down an incline, never backwards. Erratic movements, or back and forth patterns may increase the chance of tipping.
- Be careful when driving on inclines. Inclines vary and doing so may decrease stability.
- Do not, under any circumstances, travel on a slope greater than the maximum stability angle for this scooter. Refer to section 14 for this information. Exceeding the stability angle may cause unstable conditions.

9.7 Outdoor Operation & Inclement Weather Precautions

Exposure to inclement weather should always be avoided. Monitor weather forecasts before starting a journey to reduce risks. If you find yourself caught in inclement weather whilst operating your scooter, proceed to the closest shelter immediately. Completely dry your scooter before operating, charging, or storing.



Warning

- Do not take your scooter on roads or highways.
- Be cautious when driving your scooter in busy areas, such as shopping malls.
- If you get caught outside in the rain, seek shelter immediately and dry the scooter with a cloth.
- Do not drive your scooter at night without proper lighting.
- Avoid exposure to moisture, standing water, rain, snow, ice or salt when possible. Operating in rain, snow, salt, mist and on icy or slippery surfaces may have an adverse effect on the electrical system.
- At extreme temperatures, the batteries may freeze, and your scooter may not be able to operate. In extreme high temperatures, it may operate at slower speeds due to a safety feature of the controller that prevents damage to the motors and other electrical components. Operational limits stated in section 9.1 must be observed.



Caution

If you are unsure of a surface, such as gravel, it is recommended to avoid it and locate an alternative route.

9.8 After Use Instructions

Switch off the controller after use of the scooter.

Store the scooter in a location that cannot be interfered with by children, meets the storage conditions in section 5 and is free from excess moisture.

Clean the scooter with a soft cloth and ensure it is dry (see section 10).

If the scooter is to be left in storage, remove the battery to prevent power drain.

10. CLEANING



Warning

- Never use direct contact with water to clean the scooter. This could cause damage to the electrical components and put the user at risk. Only a damp cloth should be used.
- Always disconnect the scooter from the mains supply prior to cleaning.
- Never use any neat bleach or similar chemicals on the seat or armrests, as this may damage various materials.
- PPE must be worn during manual decontamination to prevent the risk of infection.
- Deviating from the specified cleaning instructions could cause a biological hazard, especially in multi-user environments, and adversely affect the life and efficiency of the product.



Caution

Regular cleaning can help prolong the lifespan of the scooter.

Use a damp cloth with a mild soap or detergent to clean the frame, and then dry thoroughly. A light coat of car wax can be used on the painted surfaces to retain the high-gloss appearance.

11. MAINTENANCE & SERVICING



Warning

- Always disconnect the scooter from the mains power supply and remove the battery prior to performing any maintenance procedures (where viable).
- Never attempt to deconstruct the enclosures, re-wire any components or replace internal battery components. Modification of the scooter is not allowed without the permission of the manufacturer and electrical system components are only to be replaced by authorised service personnel.
- No maintenance or servicing should be conducted whilst the device is in use – risk of electric shock, entrapment, loose parts, etc. If not possible due to the occupant's mobility, a risk assessment should be carried out, and if deemed safe to proceed, care should be taken to avoid contact with the occupant when working on electrical items.
- Failure to carry out the following checks at the stated frequencies could negatively influence the essential performance of the scooter and as a result put individuals at risk.
- Allow all components to cool before performing maintenance. Parts of the motor system can generate heat whilst driving.



Caution

All maintenance should be conducted by a competent person. Disassembling the controller, motor, or charger by anyone other than an approved service engineer is prohibited and voids any applicable warranty. For any maintenance concerns, contact Drive DeVilbiss Healthcare Ltd.

11.1 General Guidelines

Routine maintenance is required to ensure the maximum use of your scooter. While some of the maintenance can be done by yourself, you may need assistance from an authorised service engineer. If you have any doubts, contact Drive DeVilbiss Healthcare Ltd.

If there are any signs of damage, or the scooter is not performing as it should, withdraw it from service until the scooter has been repaired and is fit for use.

Preventative maintenance is key to keeping the scooter in prime operating condition. Follow the Maintenance Schedule at the end of this manual to periodically inspect the scooter for serviceable items.

- Avoid knocking or abuse to the control unit
- Avoid prolonged exposure to extreme heat or cold
- Keep the scooter clean and free from moisture
- Never use a conditioner on the tread of the wheels
- Check for the presence of flat spots on the tyres
- Check all electrical connections, ensuring they are fastened and not corroded
- Check the frame and all components for loose fasteners and tighten where appropriate

The following conditions may indicate a serious problem with your scooter. Contact Drive DeVilbiss Healthcare Ltd. if one of the following conditions occurs:

- Motor or gearbox noise
- Frayed electrical cables
- Cracked or broken connections
- Uneven wear on the tyres
- Veering to one side when steering straight
- Bent or broken wheel assemblies
- Will not power on
- Loose seat or seat components

All wheel bearings have been lubricated and sealed. They should not require subsequent lubrication during maintenance.

If in doubt about the correct replacement of a component, contact Drive DeVilbiss Healthcare Ltd.

11.2 Fault Resolution

Minor faults with the Manual Fold Scooter can be resolved using the steps below:

- Switch off scooter by pressing the power switch on the controller.
- Check that the scooter freewheel lever is in 'Drive' mode.
- Check the charger is not plugged into the charging port.
- Ensure the throttle lever is released.
- Switch the scooter back on, activate the controller and wait 5 seconds before trying the throttle lever.

If this does not resolve the issue, recharge the battery and repeat the above procedure. If the fault is still not resolved, do not use the scooter, turn off the power and contact Drive DeVilbiss Healthcare Ltd.

11.3 Repair

Contact your provider to discuss the replacement of components on the scooter. Some spare parts may be replaced by the user under instruction from service personnel, however other components will require installation by a service engineer.

12. DISPOSAL OF PARTS

When the scooter, the electrical system or any associated packaging and accessories have come to the end of their useful life, follow W.E.E.E. (Waste Electrical and Electronic Equipment) policies, local and national regulations for recycling and disposal.

Individual parts can be separated and disposed according to the type of material. The electrical components of the scooter should not be disposed in municipal waste. Some of these electrical components could be harmful to the environment and where viable, can be recovered and reused / recycled.

When the scooter is unpacked for the first time, the cardboard box, and plastic packaging used can be recycled at recycling centres that offer suitable cardboard and polymer recycling programmes respectively.

For further information about disposal, contact your local waste agency, recycling centre, or provider. If in doubt, contact Drive DeVilbiss Healthcare Ltd.



Warning

The AeroCarbon Manual Fold Scooter and any associated parts are to be decontaminated before disposal to avoid the risk of cross-contamination.

13. ELECTROMAGNETIC COMPATIBILITY (EMC)

Electromagnetic interference (EMI) tests have shown to produce adverse effects on the performance and control of electrically powered mobility devices. EMI can be produced from different sources, such as cellular phones, amateur radio transmitters (HAM), microwave signals and emergency vehicle transceivers. The EMI produced from hand-held radios are of special concern.

The EMI waves can cause unintentional movement of the scooter, or damage to the controller. Every electrically powered mobility device has a resistance to EMI. The higher the resistance level the greater the protection. The intensity of the interference can be measured in Volts per meter, V/m.

If the scooter or any alternative equipment is found to be operating abnormally, turn off the piece of equipment that is believed to be causing the interference (if possible, as soon as it is safe) to identify the source of the RF energy. Once identified, mitigation measures are to be taken, such as the separation distances being increased and / or the device(s) being re-orientated. If the scooter continues to operate abnormally, turn off at the mains supply and contact Drive DeVilbiss Healthcare Ltd.

The warnings listed below are recommended to prevent possible interference with the control system of your scooter. Your scooter, with no modifications, has an immunity level of 3 V/m. For specific emissions and immunity information relating to the scooter, contact Drive DeVilbiss Healthcare Ltd. Report EMI incidents to Drive DeVilbiss Healthcare Ltd. using the details provided in section 2.



Warning

- Do not operate hand-held transceivers or turn on personal communication devices whilst the scooter is powered on. Avoid use adjacent to or stacked with other equipment where possible. If adjacent use is necessary, the scooter should be observed to verify normal electrical operation in the configuration in which it is to be used.
- Use of accessories and cables other than those specified or provided by Drive DeVilbiss Healthcare Ltd. could result in increased electromagnetic emissions or decreased electromagnetic immunity of the scooter and result in improper operation or driving performance.
- Portable RF communications should be used no closer than 30 cm to any part of the scooter (including its cables), otherwise a degradation in performance could result.
- Avoid use around radio transmission systems, such as radio or television stations.

14. SPECIFICATION

Product name:	AeroCarbon Manual Fold Scooter
Product code:	CFMFOLDBK
Manufacturer code:	S202572J
Top Speed*	4 mph (6.4 kph)
Maximum Range*	9.4 miles (15.2 km)
Rated Slope	6°
Maximum Stability Angle	9° (static) 6° (dynamic)
Ground Clearance	45mm (front), 95mm (mid), 15mm (a/t wheels)
Turning Diameter	2400 mm
Scooter Dimensions:	
Unfolded (L × W × H)	960 x 520 x 970mm (37.8" x 20.5" x 38.2")
Folded (L × W × H)	380 x 520 x 690mm (14.9" x 20.5" x 27.2")
Seat Dimensions:	410(W) x 360(D) mm
Wheels:	
Front Wheels	175 x 41mm (6.9" x 1.6")
Rear Wheels	175 x 55mm (6.9" x 2.2")
Wheel Type	Solid, PU
Maximum user weight:	125 kg (19.7 stone)
Product weight:	13.8kg (excluding battery)
Battery weight:	13.2kg (armrests, cushions & battery removed) 1.7kg
Motor Type:	24V, 150W
Battery Supplied:	25.2V 10Ah 252Wh Lithium
The battery charger is considered a detachable part of the scooter equipment.	
Max Controller Output:	45A
Max Charger Output:	2A
Application environment:	See section 3.1
Liquid ingress protection:	IPX4 – Protection from water splashes

* Maximum range is based on an ambient temperature of 20°C, a 100kg user weight and a brand new fully charged battery by a constant driving speed at 6 km/h with 70% battery power discharged. Speed and range may also vary depending upon user weight, battery charge and condition, incline, weather conditions and driving behaviour.

15. WARRANTY

Drive DeVilbiss Healthcare Ltd. guarantees this product is free from defects in material and workmanship under normal use for the following periods: 1 year for batteries (all types) (subject to compliance with the battery usage guidance stated in this manual), 2 years for electronic components (including controller, motor, transaxle, electromagnetic brake and related electronic parts), 1 year for wear and tear items (including tyres, cushions, upholstery, seats, disc brakes, ignition, suspension, steering components and similar consumables), and 5 years for the frame (excluding suspension and steering components). The full warranty set out above applies from the date of purchase if bought directly from Drive DeVilbiss Healthcare Ltd., or from the date of purchase if the product was sold by an authorised dealer or subsidiary within 6 months of receipt into their stock; where the product was sold after this 6 month period, the applicable warranty durations will be reduced by the excess time held in stock. All implied warranties, of fitness and merchantability, are limited to the duration of the applicable periods stated above. Proof of purchase must be presented with any claim.

Drive DeVilbiss Healthcare Ltd. makes no other warranties, expressed or implied and all implied warranties of merchantability, non-infringement and fitness for a particular purpose are hereby disclaimed. In no event will Drive DeVilbiss Healthcare Ltd. be liable for punitive, special, or consequential damages, or for an amount in excess of the purchase price of the defective Drive DeVilbiss Healthcare Ltd. product or products.

Except as provided herein, this warranty will not apply to any Drive DeVilbiss Healthcare Ltd. products that have been (a) damaged by lightning, water, or power surges, (b) neglected, altered, abused, or used for a purpose other than the purpose for which they were designed, (c) repaired by you or any other party without Drive DeVilbiss Healthcare Ltd. prior written authorisation, (d) used in conjunction with a third-party product or products not approved in advance by Drive DeVilbiss Healthcare Ltd. (e) damaged or failed by or attributes to acts of God, (f) damaged, caused by failure to follow instructions, or (g) otherwise used in a manner inconsistent with any instructions provided by Drive DeVilbiss Healthcare Ltd. The warranty explicitly exempts consumable items.

This warranty contains the entire agreement between You and Drive DeVilbiss Healthcare Ltd. with respect to any warranty matters and supersedes any and all other written or oral statements, representations or agreements relating to the subject matter of this warranty.

In the event of a product defect during the warranty period you should contact your Supplier, whether it be Drive DeVilbiss Healthcare Ltd., its subsidiary companies, authorised dealers or international distributors, who will at their option, unless otherwise provided by law, do one of the following:

a) correct the defect by product repair within the terms of the warranty, b) replace the product with one of the same or similar design or c) refund the purchase price.

Please note if a fault is outside of the warranty terms and conditions (please see above), any repair undertaken will be charged for.

All replaced parts and products on which a refund is made become the property of Drive DeVilbiss Healthcare Ltd. Repaired or replaced parts and products are warranted for the remainder of the original warranty period.

You will be charged for repair or replacement of the product made after the expiration of the warranty period.

Drive DeVilbiss Healthcare Ltd. cannot be held responsible for any injury or incident which relates to the use of this product in conjunction with accessories manufactured by companies other than Drive DeVilbiss Healthcare Ltd.

Drive DeVilbiss Healthcare Ltd. has a policy of continual product improvement and reserves the right to amend specifications covered in this document.

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16. MAINTENANCE SCHEDULE

Inspect your scooter routinely for service issue or wearable items.

Inspection	DAILY	WEEKLY	MONTHLY	SIX MONTHLY
All Parts			✓	
Turning, Driving, Preset and Disassembly etc.		✓		
Brake system	✓			
Connections		✓		
Battery Condition	✓			
Wheel Condition			✓	
Motors				✓
General Device Inspection		✓		
Cleaning	✓			

SUGGESTION – Once a year, take your scooter to a service engineer for inspection and maintenance who are authorised on behalf of Drive DeVilbiss Healthcare Ltd.

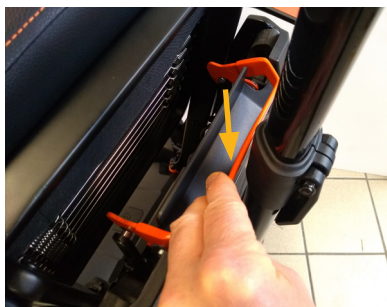
17. QUICK START GUIDE



1. Unpack the scooter. You will have the following parts:

- 1 x scooter unit
- 1 x battery pack (pre-installed)
- 2 x keyless ignition card
- 1 x charger and mains cable
- 2 x armrest

2. Unlock the folding mechanism by pressing the orange lever in the centre of the scooter downwards, towards the tiller, then simultaneously pull the tiller slightly forwards, so the scooter opens up slightly.



3. Holding the tiller with one hand and the seat with the other, pull them apart so that the scooter unfolds.

CAUTION: ENSURE HANDS ARE FREE FROM ENTRAPMENT WHILST USING THE FOLDING MECHANISM



4. Press down on the base of the scooter to ensure the folding mechanism is locked in position.

5. Pull up the strap on the battery pack so that the plastic insulation strip can be removed. Then refit the battery pack as shown.



6. To fix the armrest to the seat frame, first remove the 2 screws and washers (circled). Use just the 2 screws to then secure the armrest in place. Repeat for the other armrest.

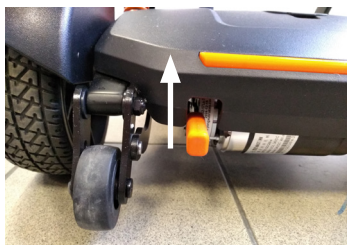


Note: If a lower carry weight is required, then the armrests can be omitted from the scooter assembly. But we recommend that the armrests are fitted.

7. Pull on the tiller adjustment catch to unlock the tiller. Then pull up the tiller until it is set at the correct height for the user. Push the catch down to lock the tiller in position.



8. Check that the freewheel lever is in 'Drive' by pushing the orange lever upwards.



9. Press the Power Switch (circled red) to turn on the controller.



You will then be asked to 'Please set the password'. Enter a 4-digit pin code using the 8 buttons on the controller. Then, re-enter the 4-digit code to confirm. The scooter can now be operated.

To de-active the scooter, press the power switch.

See section 9.2 for details of how to use the Keyless Ignition Card.

Note: Remove the protective covers on each of the four tyres.

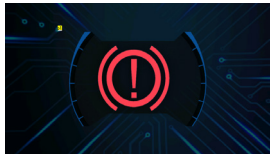
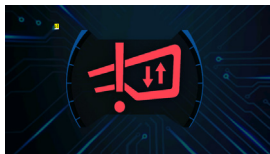
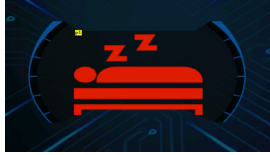
10. CHARGE BEFORE USE

Plug the mains lead into the charger and then plug the round connector from the charger into the charging socket at the back of the scooter. Then switch the charger on at the mains.

The scooter can be charged either unfolded or folded (refer to section 9.3 for folding instructions).

18. ERROR CODES & TROUBLESHOOTING

The scooter is fitted with a controller which has an inbuilt error and fault diagnostic system. In the event of an error being detected the display will show an icon which indicates the fault. The table below shows examples of the icons that may be displayed.

	There is a fault within the electromagnetic brake circuit. Check all brake and motor connections. Make sure controller connections are secure and that the scooter is not in the freewheel mode. Remedy: Put Scooter into Drive Mode and Restart Scooter
	There is a bad connection to the motor. Check all connections between the motor and controller.
	A throttle fault has been indicated. Ensure wigwag paddle is in neutral before switching on the scooter. Throttle may require calibration. Remedy: Release Wigwag Paddle and Restart Scooter
	Controller failure. Switch off the scooter and then try and restart it. If the same fault is indicated, then switch off the scooter and contact your service agent.
	Controller standby. Switch off the scooter and then try and restart it. If the same fault is indicated, then switch off the scooter and contact your service agent.

[illegible]



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Drive DeVilbiss Healthcare Ltd. provide these instructions for use.

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